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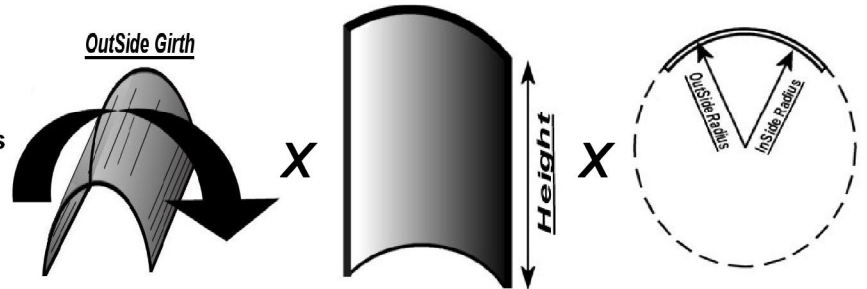
The Information Needed For Estimates

When you request an estimate, we will need to know a certain amount of information in order to provide an accurate estimate. Unlike flat glass, there is a lot of variables that can influence the price of a curved glass product. Without all the proper information, an estimate for curved glass may be substantially different from the price it costs to actually produce the glass to specs if the specs are not exactly the same as was estimated. Central Glass Products, Inc. always works to the outside dimensions of the glass, and unless specifically noted, we will assume that any dimensions given to us are all outside dimensions as well. Under perfect conditions, the format we prefer to work with is as follows. (Outside Girth x Height x Outside Radius) We will also need to know the quantity needed the thickness of the glass, any information about the type and/or color and the type of edge work required.

Example: 1pc. - 1/4" Grey / Flat Polished Edges

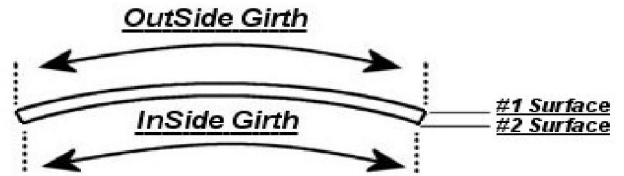
Outside Girth= 24" x 48" Height x 96" Outside Radius

Note: The outside radius is not the same as the outside depth. The radius is half the diameter of a complete circle. The depth will only be the same number as the radius if you are measuring a true half circle (180 degree bend).



If there is any information about the glass like beveled edges, reflective coating, sandblasted or acid etched surface, this should be noted as well.

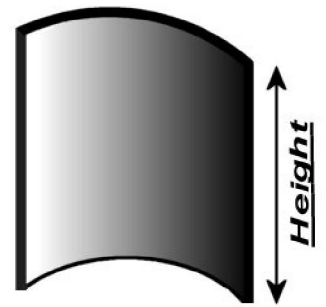
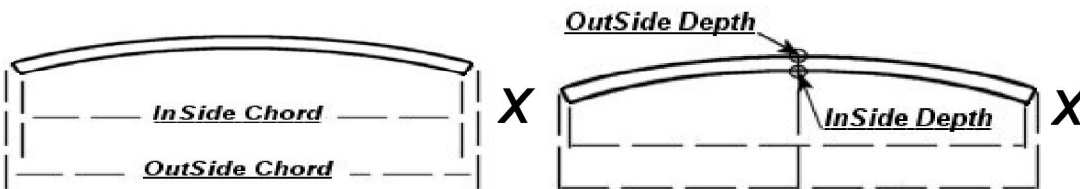
Example: 1pc. - 1/4" Clear / Pencile Polished Edges / 1" Bevel #1 Surface



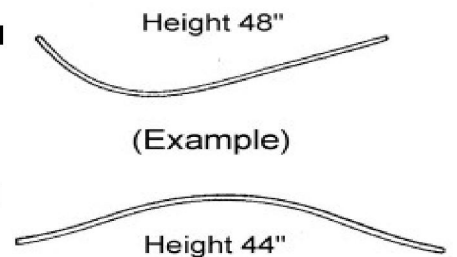
We can also work with some other dimensions to figure the outside girth and radius but it should be known that a slight mistake in measuring this way may result in the finished product not being as accurate as the above information would be. With that being said, the other way to measure would be as follows.

(Outside Chord x Outside Depth x Height)

Example: Outside Chord= 15" x Outside Depth= 1 1/2" x 48" Height



For irregular bends (J-Bends, S-Bends, Ect.) it is always best to mail us an actual full size pattern of the shape needed as we will have to check for tooling in order to get an accurate price. From time to time we may give an estimate from a faxed pattern but we will require that an original pattern be mailed to us for production. Fax patterns may change shapes from fax to fax and therefore we may not be looking at the same shape as the customer is on their end. Patterns for irregular curves should look like the example to the right. See more information on how to make a pattern at www.bentglass.com



For estimates on insulated glass units (I.G.U.) a few more details are required. Additional information such as a unit having one or more flats on a true radius may be mentioned in the description but as with any irregular bend, the customer should always mail an original pattern to us for an accurate estimate. The customer must always mail original patterns of irregular curves for production if we are expected to produce the product.

Insulated Glass Unit (I.G.U.)

Outside Girth & Outside Radius

